






To Ensure Safe Use

About ⚠️ WARNING and ⚠️ CAUTION Notices

 WARNING	Used for instructions intended to alert the user to the risk of death or severe injury should the unit be used improperly.
 CAUTION	Used for instructions intended to alert the user to the risk of injury or material damage should the unit be used improperly. * Material damage refers to damage or other adverse effects caused with respect to the home and all its furnishings, as well to domestic animals or pets.

About the Symbols

	The ⚠️ symbol alerts the user to important instructions or warnings. The specific meaning of the symbol is determined by the design contained within the triangle. The symbol at left means "danger of electrocution."
	The ⓧ symbol alerts the user to items that must never be carried out (are forbidden). The specific thing that must not be done is indicated by the design contained within the circle. The symbol at left means the unit must never be disassembled.
	The ● symbol alerts the user to things that must be carried out. The specific thing that must be done is indicated by the design contained within the circle. The symbol at left means the power-cord plug must be unplugged from the outlet.

⚠️ WARNING



Do not disassemble, repair, or modify.

Doing so may lead to fire or abnormal operation resulting in injury.



Ground the unit with the ground wire.

Failure to do so may result in risk of electrical shock in the even of a mechanical problem



Do not use with any electrical power supply that does not meet the ratings displayed on the unit.

Use with any other power supply may lead to fire or electrocution.



Do not use while in an abnormal state (i.e., emitting smoke, burning odor, unusual noise, or the like).

Doing so may result in fire or electrical shock.

Immediately switch off the power, unplug the power cord from the electrical outlet, and contact your authorized Roland dealer or service center.



Use only with the power cord included with this product

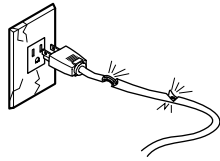
Use with other than the included power cord may lead to fire or electrocution.

⚠ CAUTION



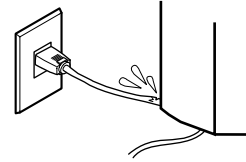
Do not use with a damaged power cord or plug, or with a loose electrical outlet.

Use with any other power supply may lead to fire or electrocution.



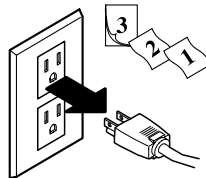
Do not injure or modify the electrical power cord, nor subject it to excessive bends, twists, pulls, binding, or pinching, nor place any object of weight on it.

Doing so may damage the electrical power cord, leading to electrocution or fire.



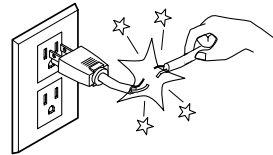
When not in use for extended periods, unplug the power cord from the electrical outlet.

Failure to do so may result in danger of shock, electrocution, or fire due to deterioration of the electrical insulation.



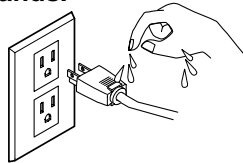
When unplugging the electrical power cord from the power outlet, grasp the plug, not the cord.

Unplugging by pulling the cord may damage it, leading to fire or electrocution.



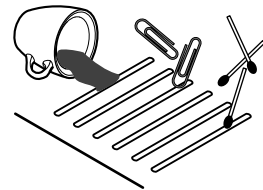
Do not attempt to unplug the power cord with wet hands.

Doing so may result in electrical shock.



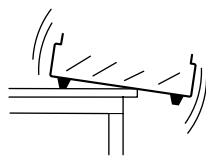
Do not allow liquids, metal objects or flammables inside the machine.

Such materials can cause fire.



Install on a stable surface.

Failure to do so may result in falling of the unit, leading to injury.



Do not touch the tip of the blade with your fingers.

Doing so may result in injury.



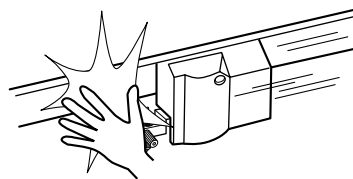
Do not place the hands or anything else on the platen when switching on the power.

Doing so may result in injury. (The cutting carriage moves simultaneously when the power is switched on.)



Do not place hands near the platen while in operation.

Doing so may result in injury.



Roland Camm-1 GS-24 Basic Cutting Procedures

Step 1: Load the Material

1. Lower the loading lever
2. Load the material
3. Set the material in the position shown in the figure below
4. Move to the pinch rollers to the edges of the material so that each one is within the grit marks
5. Align the left edge of the material so that it lies approximately parallel to the guide lines
6. Raise the loading lever

Step 2: Turn on the Machine

1. Press the power button
2. Press the down arrow and select PIECE
3. Press ENTER
4. After operation stops, check that the material has not come loose
5. Press MENU

Step 3: Prepare the Blade

1. Turn the blade holder cap clockwise, and tighten it until it stops rotating
2. Insert the blade
3. Adjust the amount of blade extension according to the material

Step 4: Install the Blade Holder

1. Loosen the cutting carriage screw
2. Insert the blade holder
3. Tighten the screw

Step 5: Perform a Cutting Test

1. Check that the PEN FORCE slider is in its center setting (at “0” on the scale)
2. Hold down TEST key for one second or longer
3. Press the down arrow to feed the material forward
4. Peel off the cut shape from your test pattern

Step 6: Set the Origin

1. Press the left and up arrows to move the cutting carriage to the location you want to set as the origin
2. Press the up arrow to move the material backward, and ensure that the cutting test traces are in front of the blade protector
3. Hold down ORIGIN for one second or longer

Step 7: Create Cutting Data

1. Start CutStudio
2. From the File menu, click Cutting Setup
3. Under Name, select “Roland GS-24”
4. Click Change of Media Size
5. Click Get from Machine
6. Click OK
7. Click OK in the Cut Setting window
8. To create a basic word pattern:
 - Click A
 - Click anywhere in the white area, and type “SALE”
 - Click the cursor icon, and change the size of the characters
 - Click the rectangle icon and draw a rectangle around “SALE”
 - Click the cursor icon, select the characters and rectangle with the mouse, and move them
 - Position characters and shapes near the bottom of the screen
9. Save Cutting Data
 - Click the save icon
 - Select a folder where you want to save the data

Step 8: Perform Cutting

1. Click the Cutting icon in the toolbar
2. Click OK

Step 9: Remove the Material

1. Press MENU several times until the screen displays UNSETUP
2. Press ENTER
3. Lower the loading lever and remove the material
4. Hold the power button for one second or longer
5. Remove the unnecessary areas of the cut material